

DART AEROSPACE LTD	Work Order:	22767
Description:	Part Number:	D2807
Dwg: gas spring D2807 Rev B	Qty:	15

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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	KJ	05.03.21	15
2	STORES	Remove D2807 from stock batch B14082 x 19 B14369 x 1	KJ	05.03.21	15
3	FP	wash gas spring per dwg lightly sand per dwg, then prime + paint black per QST 005 4.2	KJ	05.03.28	15
4	QC	Inspect LEVEL 3	SAC	05/03/30	15
5	STORES	Identify and stock separately from other D2807's, IDENTIFY WITH W/O NUMBER	SAC	05/03/30	15
6	H/C	Cost/Part:	53.10	SAC	05.04.04
7	D/C	Close w/o Inspect level 21	KJ	05.04.06	15

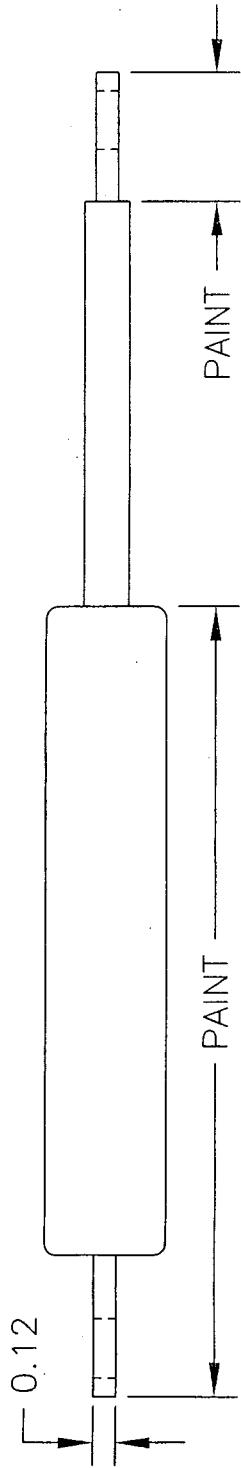
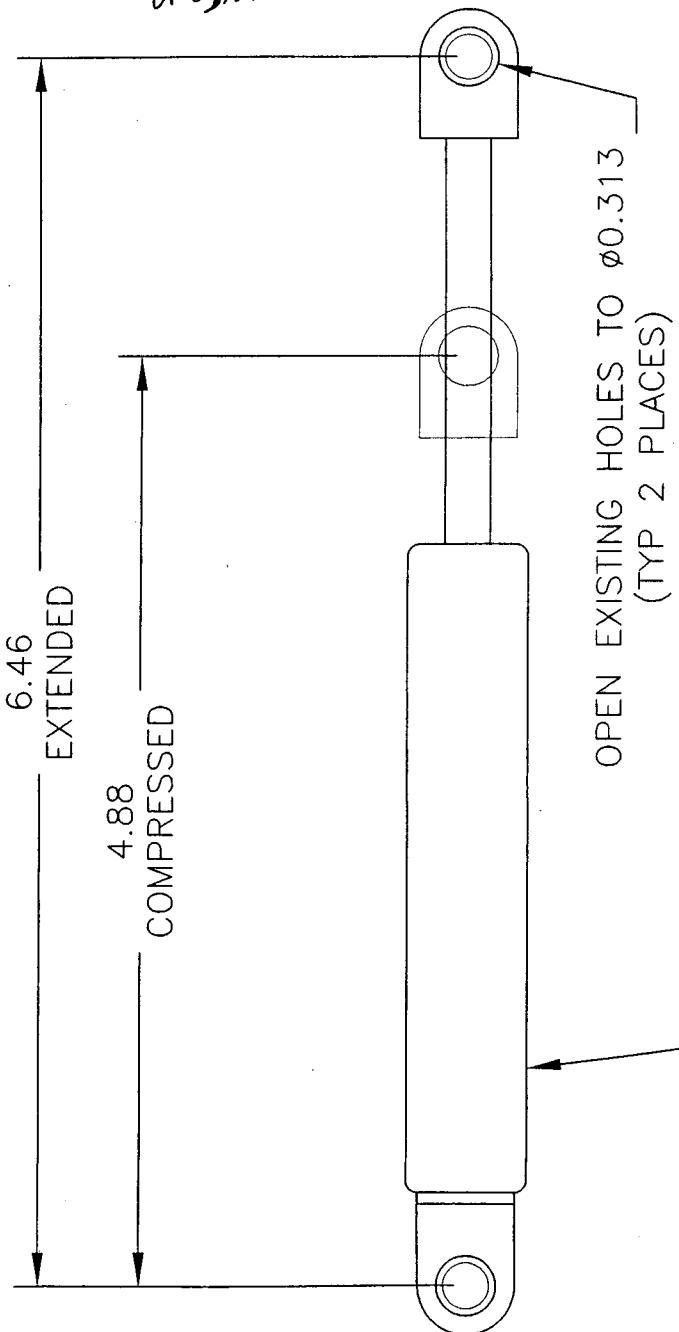
Rev	Date	Change	Revised By	Approved
A		New issue		



DESIGN DS	DRAWN BY <i>IP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2807	REV. B SHEET 1 OF 1
DATE 05.03.16		TITLE GAS SPRING	SCALE 1:1
A	00.11.03	NEW ISSUE	
B	05.03.16	ADD FINISH	

PRELIMINARY ISSUE

(Peg. 63, N)



D2807 GAS SPRING

- 1) POSSIBLE SUPPLIER: SPRING LIFT P/N: SL-4-40 (40 LB LOAD)
- 2) FINISH: LIGHTLY SAND AND THEN PRIME AND PAINT BLACK PER DART QSI 005 4.2 IN AREAS MARKER "PAINT" ABOVE, AFTER DRILLING
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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